

## Product Specification

### Accelerator for Epoxy Resins

### Dyhard® MI-FF

Dyhard® MI-FF is an accelerator for elevated temperature curing of epoxy resin formulations.

Specification	Dyhard® MI-FF
Content of 2-methyl-1H-imidazole	min. 96%
Content of water	max. 1%
Melting point	min. 140 °C
Content of anti caking agent	max. 2.5%

Typical Values	Dyhard® MI-FF
Appearance	yellowish powder
Data of 2-methyl-1H-imidazole:	
Molecular weight	82.11 g/mol
Melting point	145 °C
Boiling point	270 °C
Flash point	155 °C
LD <sub>50</sub> oral, rat	1500 mg/kg

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**Dyhard® MI-FF**

#### Handling

The usual precautions for handling chemicals must be observed. Due to the corrosive property of Dyhard® MI-FF a suitable skin and eye protection must be observed. Please consult the Material Safety Datasheet for additional information.

#### Packaging

Cardboard box containing 20 kg net (800 kg per pallet).

#### Storage

Unlimited storability without chemical decomposition in a dry place at ambient temperature. Long storage may result in caking. Keep tightly closed. Storage time from date of delivery is recommended not to exceed 12 months. Please consult the Material Safety Datasheet for additional information.

#### Contact

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